



UL Flame Retardant Adhesive for PCB and Electronics Parts Fixing

FEATURES

- Sealing, Adhering and Fixing Electrical, Electronics, Stereo, Optical, Sophisticated Small Parts and for Applications in Automobile, Ship-Building Industries which may Require Flame Retardant Adhesives.
- General-Purpose Type Usable for Wide Range of Materials, Especially for Fixing Rubbers & Metals.
- Good Flame retardancy, Passes UL94 V-0.
- Good resistance to high temperatures, aging and solvent chemicals.

SPECIFICATIONS

Composition	:	Chloroprene Resin
Appearance	:	Light Yellow
Solid Content	:	40±2%
Viscosity	:	@20°C 5,000 - 10,000cps
Tack-free time	:	@20°C 3 - 5 mins
Cure Time	:	@20°C 15 - 20 mins
Flash Point	:	-18°C
Volume Resistivity	:	1x10 ¹⁴ ohm-cm
Surface Resistivity	:	1x10 ¹⁵ ohm
Tensile Strength	:	After 48hrs, Steel /Rubber 5.6 (kgf/25mm)
Corrosion	:	Fully Cured, 40°C RH 90%, no rustiness, no discoloring After 96hrs
Flammability	:	UL 94 V-0 (0.8mm) V-0 (3.2mm)
Shelf Life	:	@25°C, Unopened 6 Months

HANDLING & CAUTIONS

- ※ Beforehand Treatment : Using Suitable Cleaners (e.g. IPA) to Eliminate Water, Oil and Dust on Surfaces before Attaching.
- ※ Adhesion Method : Using a Brush to Apply the Product on Both Surfaces for Attaching and After Drying for 5 to 10 minutes, Press to Bond.
- ※ Fixing Method : Using a Narrow Orifice Bottle or Dispensing Machine to Directly Apply the Product to the Conjunction of Electronics Parts.
- ※ Cleaning or Dilution Method : T-6600 is recommended to use when cleaning or dilution is necessary.

傑地有限公司

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